



Institut für
Oberflächentechnik
GmbH

Test Report

Referred to:	AAMA 2604-13, Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminium Extrusions and Panels
Coating name:	IGP HWFclassic 5903
Client:	IGP Pulvertechnik AG Industrie Stelz, Ringstraße 30 9500 Wil Schweiz
Job number:	15314-1
Samples receipt:	2016-08-29
Start of testing:	2016-09-06
End of testing:	2017-02-21
Creation date:	2022-06-24
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The expanded measurement uncertainty is not taken into account in the conformity assessment unless otherwise agreed. Irrespectively, the measurement uncertainty is stated if possible.



Accredited by DAkkS (Deutsche Akkreditierungsstelle GmbH)
according to German Industrial Standard DIN EN ISO/IEC 17025
accredited test laboratory.

The accredited test methods are marked with an **asterisk ***.



3 CONCLUSION


All samples fulfill the requirements acc. to the AAMA specification 2604-13, part 8.1 - 8.8.2.

Two out of three samples of color RAL 7016 are slightly outside the intended minimum value for the test requirement acc. to the AAMA specification 2604-13, part 8.9.1.5 Resistance to Erosion (film loss).


The average of film loss of these three samples are 10%.

The samples of RAL 9005 fulfill the requirements acc. to the AAMA specification 2604-13, part 8.9 weather exposure.

Schwäbisch Gmünd,
2022-06-24/24/22



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